



## Entry 25

## Best Curved Stairway - Modern

#### **Aesthetic Value:**

Modern Sweeping Curved Staircase with Sleek Design and Rich Colors

### Stair Safety:

Meets all Codes

### **Quality of Workmanship:**

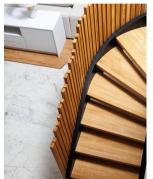
Black Stainless Steel Solid Rod with Stained Hardwoods

### **Technical Challenge:**

Extremely Tight Radius













## Entry 26

## Best Curved Stairway - Modern

#### **Aesthetic Value:**

The curved strings made out premium oak, layered and machined in details, are the central point of this project, beside the asymmetrical balusters that give a unique signature.

### Stair Safety:

The stair accomplished the national standard

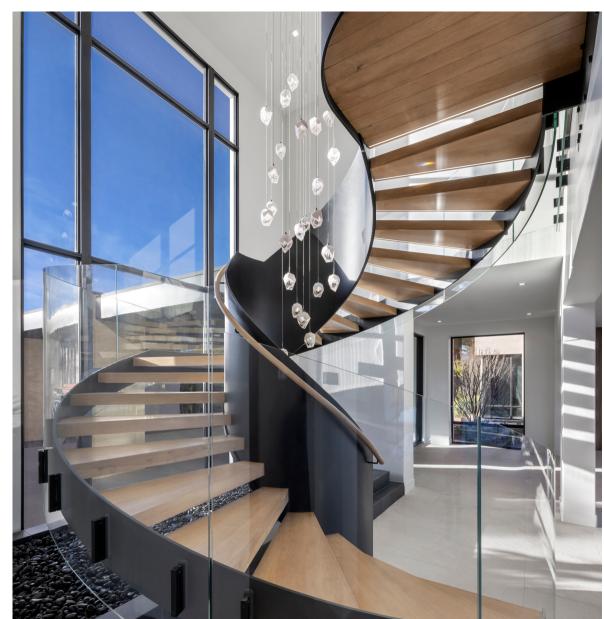
#### **Quality of Workmanship:**

Made out of premium oak, top finishing products from Bona and Rubio Monocoat, each detail controlled and refine form production to installation

### **Technical Challenge:**

This was the our first curve string with a radius bigger than 300mm :)

NOTE: Entry met the code as













## Entry 27

## Best Curved Stairway - Modern

#### Aesthetic Value:

This Beautiful Stairway has a ½" plate steel inside stringer bent to a 27" radius. The outside stringer is 1"x12" steel. The Starphire glass is attached with standoffs custom made from 1" steel.

#### Stair Safety:

The Maple wood open riser treads are wrapped around a tube steel core with integrated LED lights. The handrail is also maple. 2" round profile

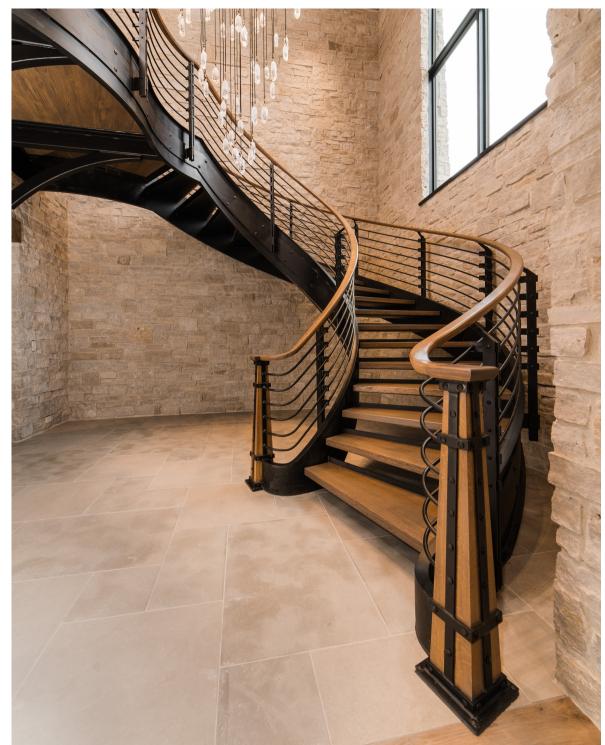
#### Quality of Workmanship:

This stair had to be carted in the house in pieces to get it through the front door. There was a lot of site welding. The outside stringer wraps around to create a landing at the top of the stair.

#### **Technical Challenge:**

Because of the custom standoffs, we could only use a 5/8" holes to attach the glass. That left us very little wiggle room to get the glass to line up. With no top rail the alignment had to be perfect

NOTE: Entry met the code as













### Entry 28

### Best Curved Stairway - Modern

#### Aesthetic Value:

This design meshed an old world and a modern photo submitted by the architect. Large freestanding landing provides awe and small details like the hammered rivets provide a unique and pleasing look.

#### Stair Safety:

The space allowed for commercial rise and run in this private residence. The newel placement at the bottom provided additional handrail at the bottom of the stair.

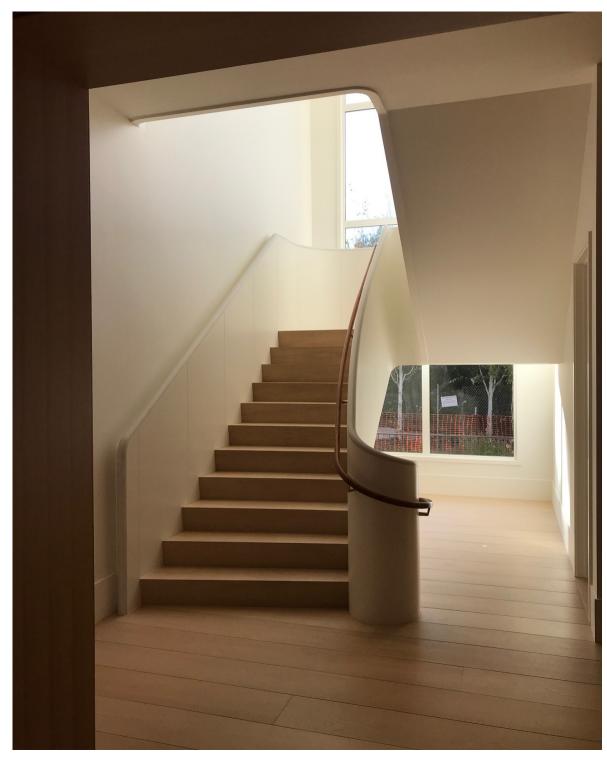
#### **Quality of Workmanship:**

The freestanding carriage and sizable landing are supported with curved C-channels fabricated in house. The grain direction on the large platform is arrayed to run parallel to the front and back edge.

#### **Technical Challenge:**

Extensive rigging was required to erect the stair and landing because it was prebuilt in the shop and delivered in three pieces. Smart stain finish is applied to the metal.

NOTE: Entry met the code as













# Entry 29

## Best Curved Stairway - Modern

Aesthetic Value:

Words here

Stair Safety:

Words here

Quality of Workmanship:

Words here

**Technical Challenge:** 

Words here